



*Quality and Value
Through Engineering*

The Signet version with Moly rod and Tantalum screw was introduced in 1991



Pictured left to right:

OEM Stainless post part number F5393001
Signet nbr. 37-1413
(37-1413 screw not shown)

Signet part nbr. 32-5393
(Moly post with 73-8025 SHC 8-32 x 1/4 Tantalum screw)

Signet part nbr. 32-5393-1
(Moly post with 03-8725W BH 8-32 x 1/4 ws2 coated screw)

VSEA – IMPLANTER PARTS
Models A2F, CF/DF5, CF/DF3000 & 350D

Signet Improved Filament Connector Rod



Signet Products Part Number 32-5393

Exceptional Life

Signet's moly filament connector rod eliminates the typical problem of the screw binding to the stainless steel filament connector rod. The OEM design, PN F5393001 is a stainless steel post used with a processed stainless steel screw (not included PN F1413001). Signet's first design replaced the stainless rod with a molybdenum rod and includes a Tantalum screw. This design, PN 32-5393, works very well for very high temperature processes.

Signet's second version, PN 32-5393-1, uses the same moly post and includes a processed (ws2 - tungsten disulfide coated) stainless screw which is less expensive and performs well for most applications. This version is the best replacement for the OEM stainless steel design. We can provide a stainless steel filament connector rod,

Signet PN 37-5393, like the OEM design but we do not recommend it. It comes with a ws2 coated stainless steel screw that is normally replaced at every filament change.

Signet PN	OEM PN	Qty	Description
37-5393	F5393001	1	Filament Connector Rod with 37-1413 stainless screw
32-5393	F5393001 Ref.	1	Filament Connector Rod with 73-8025 Tantalum screw
32-5393-1	F5393001 Ref.	1	Filament Connector Rod with 303-8725W ws2 coated screw

Ref. = Design Alteration of OEM Part

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